# Clear Polypropylene - Data Sheet





## **Clear Polypropylene Overall Properties**

0	Property	Units	Value (approx)	Standard
	Grammage	g/m²	124	ISO 536
	Total Caliper	μm	116	ISO 534
	Minimum Application	°C	0	
	Service Temperature	°C	-30 to 80	

Clear PP is ideal for creating visually sophisticated, glossy, opaque labels. The pearlescent appearance of the film enhances the elegance of the labels as well as for applications demanding resistance to chemicals or weather.

#### **Face**

	Property	Units	Value (approx)	Standard
	Grammage	g/m²	46	ISO 536
	Caliper	μm	50	ISO 534
	Tensile strength (MD)	N/mm²	95	ISO 527
	Tensile strength (CD)	N/mm²	200	ISO 527
	Surface gloss 45°	GU	90	ISO 2813
	Opacity	%	93	DIN 53417

Thanks to its specialised surface treatment, the glossy finish of Clear PP ensures excellent print quality using conventional printing methods.

### **Adhesive**

	Property	Level
	Tack	High
	Peel Adhesion	High
	Shear	Extremely High

The adhesive is specially developed for filmic face material. Through the use of 2-layer technology and ideally optimised layers, the conversion properties become excellent and the adhesion properties are above average.

## **Release Liner**



The glassine liner offers reliable performance in high-speed labelling machinery, providing efficient label application without interruptions.

All statements, technical information and recommendations are given in good faith and are based on tests that we believe to be reliable, but do not constitute a guarantee or warranty. We give no guarantee as to the suitability of the product for a specific application, this should be tested by the user. Unless otherwise agreed in writing, we only accept liability within the scope of our General Terms and Conditions

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## **Clear Polypropylene with Gloss Lamination**

	Property	Units	Value (approx)	Standard
	Grammage	g/m²	147	ISO 536
	Total Caliper	μm	139	ISO 534
	Minimum Application	°C	0	
	Service Temperature	°C	-30 to 80	

### **Additional Material information**

White Underpin	Yes	
Permanent adhesive	Yes	
Waterproof	Yes	
Tearproof	Yes	
Oil resistant	Yes, With Lamination	
Chemical resistant	Yes, With Lamination	
Freezer safe	Yes	
Recyclable	Yes*	
Vegan status	Friendly	

<sup>\*</sup>only recyclable if applied to a PP product

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## **Compliance Information**

Commission Regulation	(EU) No. 10/2011	
FDA Standards	21 CFR 175.300, 21 CFR 175.320 and 21 CFR 177.1520	
BSI	EN ISO 3826-1	
BFR	BfR XIV	
REACH	Yes, Compliant	
RoHS	Yes, Compliant	

## Storage and Shelf Life

Storing at a temperature of 20  $\pm$  5 °C, a relative humidity of 45  $\pm$  5 % and a dark storage is recommended. Moisture, heat and direct sunlight have to be avoided. The shelf life is two years from date of production.

## Regulations concerning contact with food

Clear Polypropylene is in compliance with Commission Regulation (EG) no. 1935/2004 and (EU) no. 10/2011 on plastic materials an articles intended to come into contact with food (with all amendments: Commission Regulation (EU) no. 321/2011, no. 1282/2011, no. 1183/2012, no. 202/2014, no. 174/2015, no. 1416/2016, 752/2017, no. 79/2018, no. 213/2018, no. 831/2018, no. 37/2019, no. 988/2019, no. 1338/2019 and no. 1245/2020) as well as US FDA 21 CFR 175.300, US FDA 21 CFR175.320 and US FDA 21 CFR 177.1520.

All adhesive ingredients comply with recommendations BfR XIV or FDA 21 CFR 175.105 (Adhesives).

The pressure-sensitive adhesive can be safely used for the back coating of labels for labelling of foodstuffs for storage at room temperature or below. It may be used in direct contact with dry, moist and fatty foodstuffs that can be assigned a correction factor of at least 3 in accordance with Regulation (EU) No. 10/2011.

With regard to the results of the formulation evaluation and the migration analyses it can be derived that the adhesive grade does not have a harmful effect on the content of blood bags and that the requirements of the standard mentioned above are met in this case (EN ISO 3826-1 "Plastics Collapsible Containers for Human Blood and Blood Components, Part 1: Conventional containers, Paragraph 8.5 label requirements"). Declaration of no objection valid until 28.08.2026

The paper liner complies with recommendation BfR XXXVI.